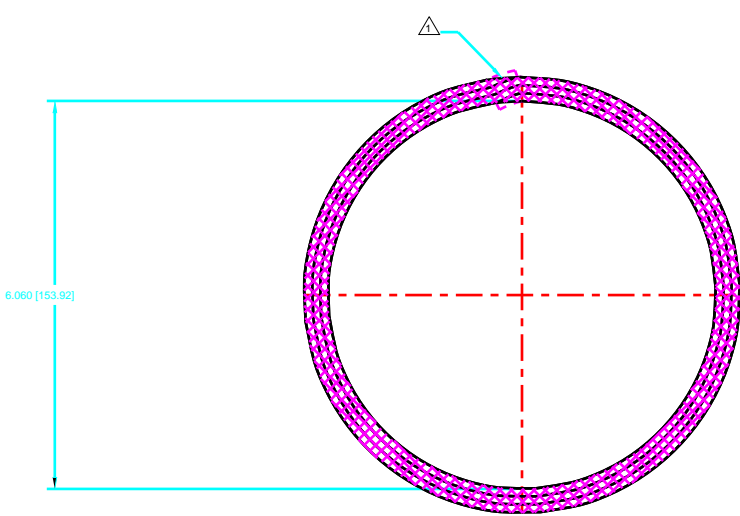
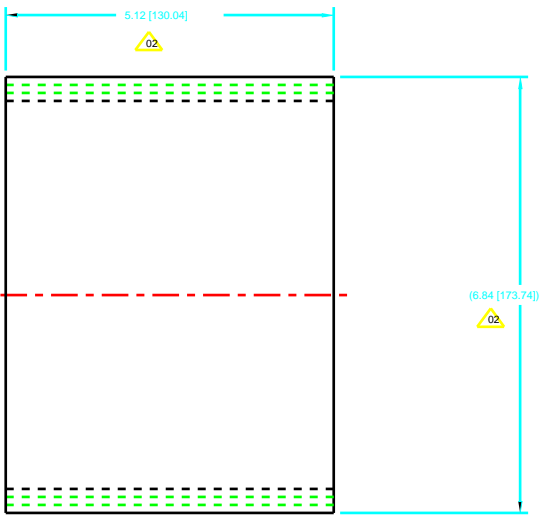


(D)	PLOT SCALE:	1=1	DWG. SCALE:	1
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NOTES:

1. LEAD THICKNESS MUST BE 3/8" ALL AROUND
2. MATERIAL: LEAD SHEET 1/8" THK, GRADE 'C'
3. LEAD COIL MUST BE FORMED FROM A SINGLE SHEET, UNPIERCED, FREE OF OXIDE INCLUSIONS, FISSURES AND VOIDS.
4. BOND LEAD SHEET BEFORE WRAPPING.
5. BONDING EPOXY MUST WITHSTAND TEMPERATURES OF 170 C REQUIRED FOR BAKE-OUT
6. DIMENSIONS IN [ ] ARE MILLIMETERS

02	REF. DIM 6.84 WAS 6.75	RCS	JC	4/9/96
02	DIM 5.12 WAS 6.38	RCS	JC	4/9/96
01	DIM 6.38 WAS 18.57	RCS		
SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ITEM		DWG/PART NUMBER		NOMENCLATURE OR DESCRIPTION		MATERIAL / SPEC		QTY	
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES TOLERANCES: DECIMALS ANGULARS X - .12 (3.048) - .25 XX - .03 (0.762) - .05 (1.27) XXX - .005 (0.127)									
SURFACE ROUGHNESS		125							
REMOVE ALL BURRS AND BREAK SHARP EDGES (RANA)									
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST AMS 4911									
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5									
DO NOT SCALE DRAWING									
LOG NUMBER		A2288202		THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY					
DRAWN BY		CORCUERA		DATE		6/8/95		CHIEF DESIGN ENGINEER	
CHECKED BY		T.SANCHEZ		DATE		6/9/95		SP. LEADER	
DESIGNER		SANCHEZ/CORCUERA		DATE		6/8/95		PROJECT MGR.	
RESPONSIBLE ENGINEER		T. SANCHEZ		DATE		6/8/95		APPROVED/RELEASED	
MATERIAL		1/8" THK LEAD		SCALE		1=1		SIZE	
SHEET		1 of 1		D		P4105090602-310601-02		DRAWING NUMBER	